

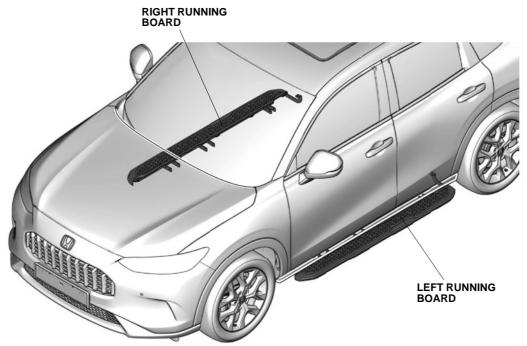
# INSTALLATION INSTRUCTIONS

OCT. 2023

ZR-V

### RUNNING BOARDS

GENERAL VIEW

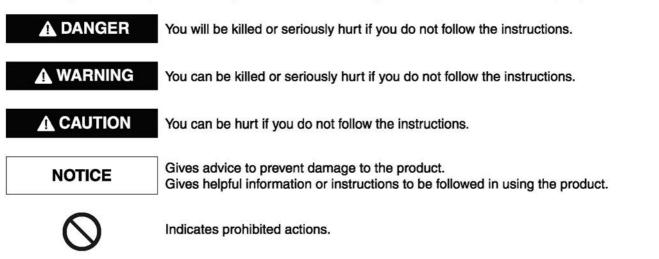


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# FOR YOUR SAFETY (Read carefully)

### Introduction of Symbol Messages

• These symbols warn you about the possible hazards and explain how to avoid them. And give you some advices.



### Introduction of Icons

· These icons indicate the working place and the worker's vision.



The place for the vehicle.



The place for the instrument panel.

· These icons indicate the necessary things for your safety and the work.



Wear eye protection.

Work with an assistant.

Remove any burrs.

(Not use)



Wear heavy gloves.



Place the part on a blanket.



Use the touch-up paint and dry.



Keep the parts and give it to the customer.



Tighten by specified torque.



Work perpendicularly.

Press firmly.



Clean with the contact cleaner.

### Safety: General

- Observe all safety notes and precautions described in the Shop Manual in addition to those described in this Installation Instructions. Be extremely careful for your safety and safety of others particularly.
- Be careful not to damage the vehicle and the parts.
- Be extremely careful to the handling of the retaining tabs and clips particularly.
- Note the locations of the parts before removing them so that they can be reinstalled in their original positions properly.
- The illustrations may differ a little from the actual accessories for the design change of the vehicle.

## Safety: For the Accessory

• Always use the parts and tools specified in the installation instructions.

# PARTS LIST

# Running Boards Kit Left running board Right running board Brackets A (2) Brackets B (2) Image: Constraint of the second seco

- · Handy remover
- Torque wrench
- Shop towel
- Felt-tip pen

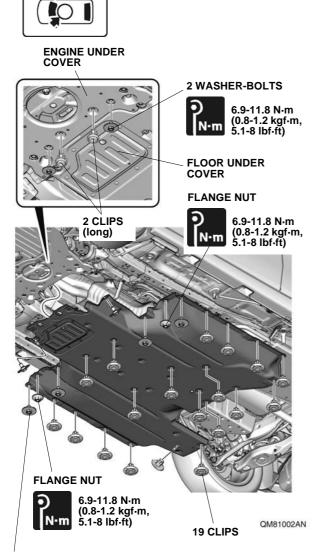
- Ratchet
- Utility knife
- Contact cleaner
- File

- 10 mm and 12 mm Sockets
- Touch-up paint
- Masking tape

# **INSTALLATION**

# Removing the Vehicle Parts

- Lift up the vehicle. 1.
- 2. Remove the floor under cover.



**6 WASHER-BOLTS** 



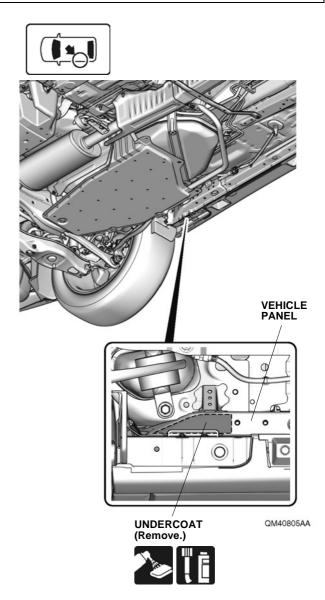
6.9-11.8 N·m N-m (0.8-1.2 kgf-m, 5.1-8 lbf-ft)

# Installing the Running Boards

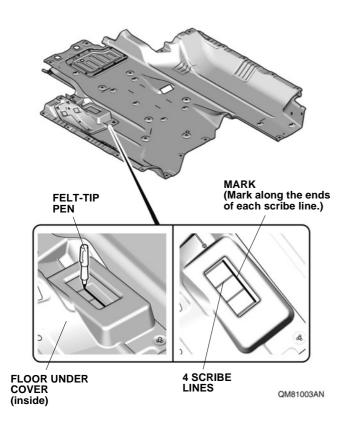
3. Remove the undercoat.

### NOTICE

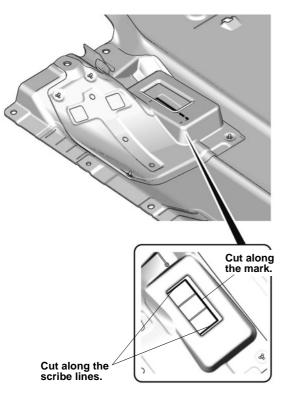
· Be careful not to damage the vehicle panel by filing off the undercoat excessively.



4. Repeat step 3 on the other side.



6. Cut the floor under cover.



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- 7. Attach the masking tapes.
  - MASKING TAPE 95 mm (3.74 in.) FLOOR UNDER COVER (outside) 80 mm (3.15 in.) 3 6 95 mm 80 mm (3.15 in.) MASKING (3.74 in.) MASKING TAPE Align with the extension of the cut line. TAPE MASKING TAPE Align with the CUT Align with the Align with the ends of each masking tape. LINE QM81005AN cut line. cut line.

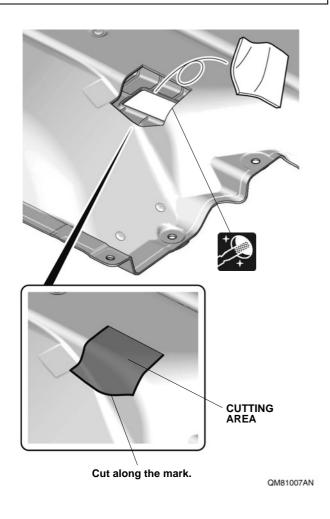
- 8. Mark the floor under cover.
  - MARK (Mark along the masking tapes.) FELT-TIP PEN

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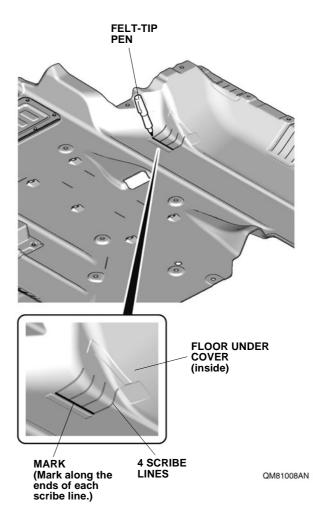
- 9. Remove the masking tapes.
- 10. Cut the floor under cover.

NOTICE

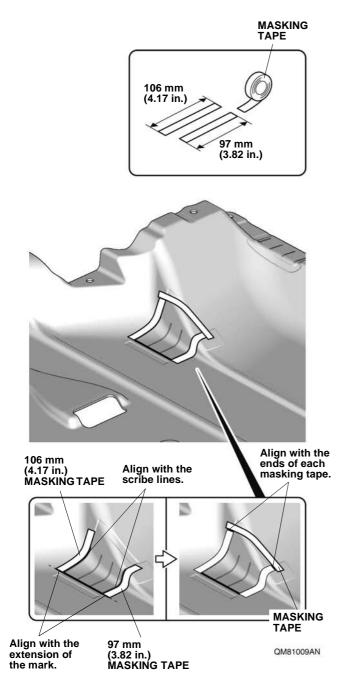
• Be careful not to damage the inside parts.



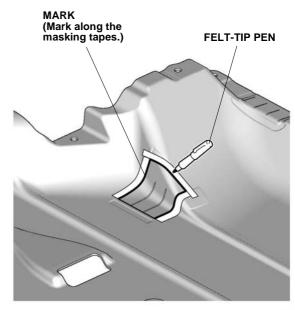
11. Mark the floor under cover.



12. Attach the masking tapes.

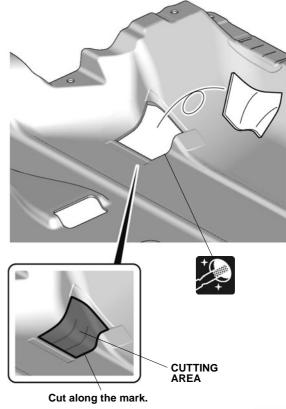


13. Mark the floor under cover.

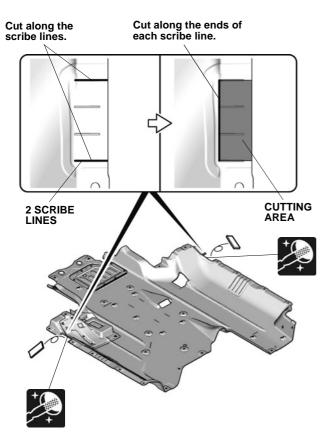


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- 14. Remove the masking tapes.
- 15. Cut the floor under cover.



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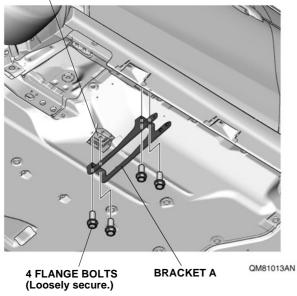


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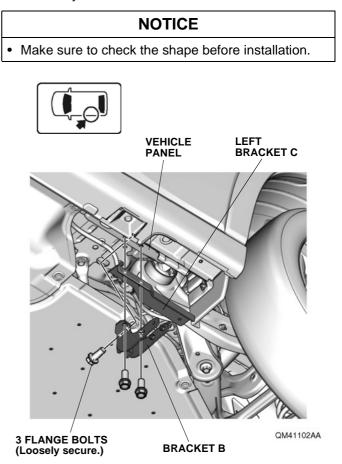
- 17. Reinstall the floor under cover.
- 18. Loosely install the bracket A.

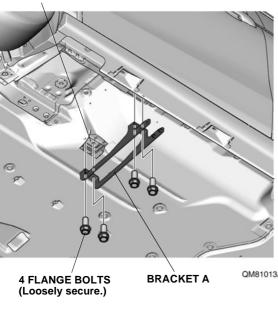


**VEHICLE PANEL** 

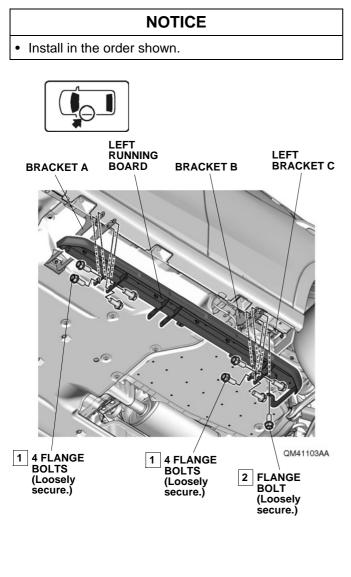


19. Loosely install the bracket B and left bracket C.

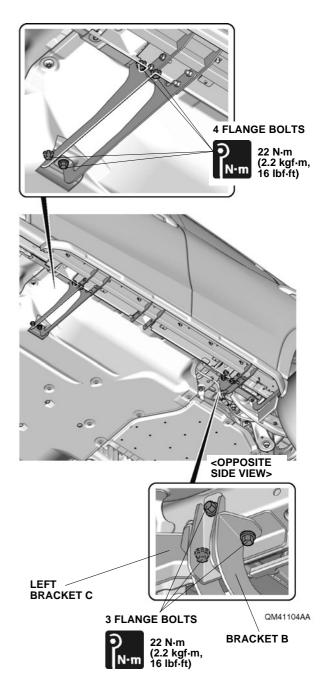


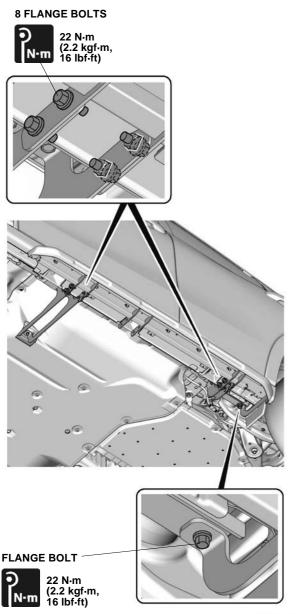


20. Loosely install the left running board.



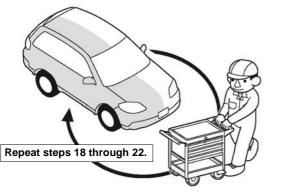
21. Secure the bracket A, bracket B, and left bracket C.





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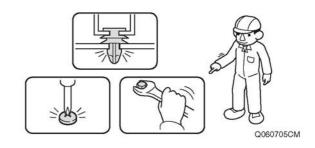
23. Repeat the same procedures on the other side.



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### **Check After Installation**

24. Check that all parts are routed and installed properly.



# Please pass your customer the following things.

• Owner's Manual