

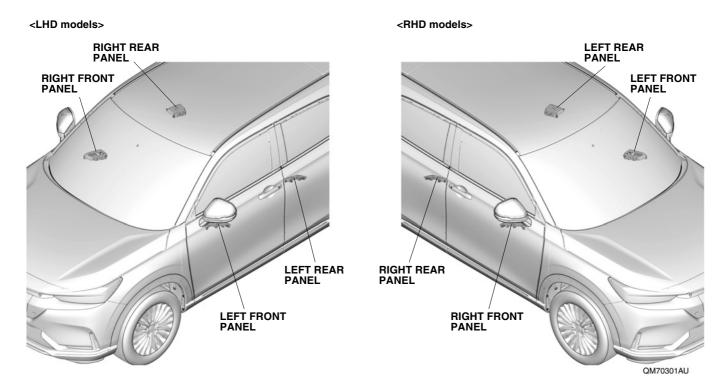
INSTALLATION INSTRUCTIONS

APR. 2023

e:Ny1

DOOR SWITCH PANELS

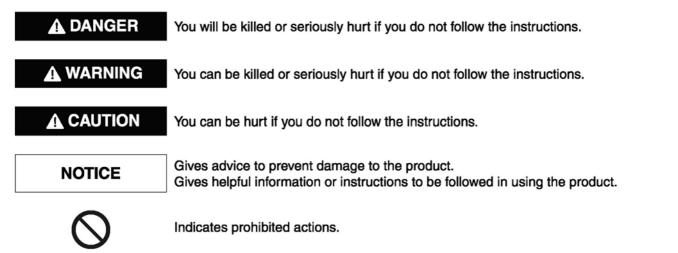




FOR YOUR SAFETY (Read carefully)

Introduction of Symbol Messages

• These symbols warn you about the possible hazards and explain how to avoid them. And give you some advices.



Introduction of Icons

• These icons indicate the working place and the worker's vision.



The place for the vehicle.



The place for the instrument panel.

· These icons indicate the necessary things for your safety and the work.



Wear eye protection.



Work with an assistant.



Remove any burrs.



Keep the parts and give it to the customer. (Not use)

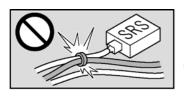


Tighten by specified torque.

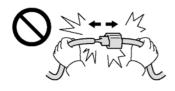


Clean with the contact cleaner.

Wire Harness Routing Precaution



Do not clamp the accessory harness and SRS harness together. (except for instruction cases).



Do not pull the harness to disconnect the connectors.



Connect the connectors and terminals securely until they lock.



Reinstall the connectors to the original positions if they are removed.



Do not pull the harness strongly.



Do not pinch the harness with the parts.



Cut off the excess of the wire ties.

Secure the accessory

harness to the specified

position, not to hang down.



Press firmly.

Wear heavy gloves.

Place the part on a blanket.

Use the touch-up paint and dry.



Work perpendicularly.

Safety: General

- Observe all safety notes and precautions described in the Shop Manual in addition to those described in this Installation Instructions. Be extremely careful for your safety and safety of others particularly.
- Be careful not to damage the vehicle and the parts.
- Be extremely careful to the handling of the retaining tabs and clips particularly.
- Note the locations of the parts before removing them so that they can be reinstalled in their original positions properly.
- The illustrations may differ a little from the actual accessories for the design change of the vehicle.

Safety: For Electric Parts

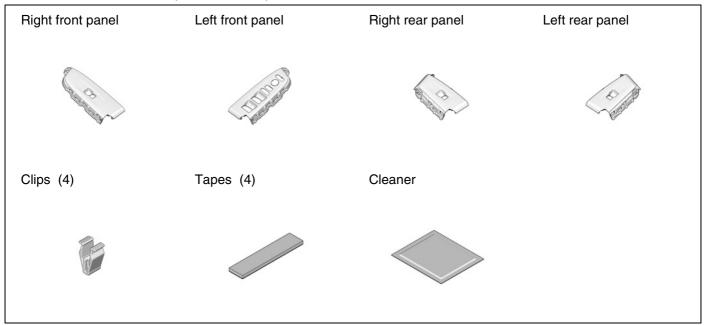
• Do not perform the installation of the accessories with having connected negative cable of the battery.

Safety: For the Accessory

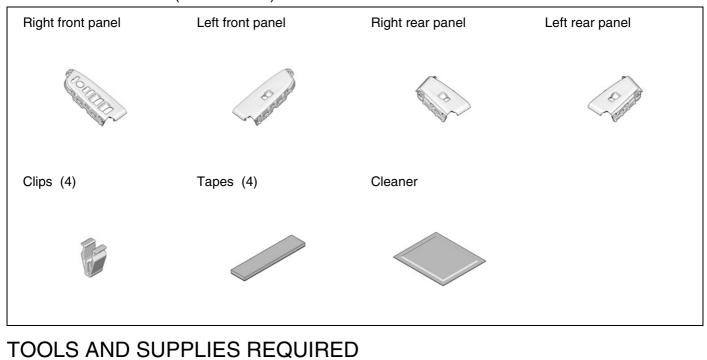
- · Always use the parts and tools specified in the installation instructions.
- Do not perform installation work and attaching work at the place where gets the direct rays of the sun or the dust appears.
- Always install these accessories at the ambient air temperature 15°C (60°F) or above.
- Heat the accessories and bonding surfaces if the ambient air temperature is below 15°C (60°F).
- Attach the accessories by pressing it firmly with the palm of your hand. Be careful not to damage the accessories and the vehicle parts.
- Carefully place the double-sided adhesive tape on the proper position. Once the doublesided adhesive tape touches the surface, do not try to detach and relocate it. If you attempt to move after it touches the surface, you will damage the part before the adhesive will give way.

PARTS LIST

Door Switch Panels Kit (LHD models)



Door Switch Panels Kit (RHD models)



- 10 mm Socket
- Ratchet
- Handy remover

- Phillips screwdriver
- Tape
- Scissors

- 10 mm Open end wrench
- Flat-tip screwdriver

INSTALLATION

Disconnecting the Battery Cable

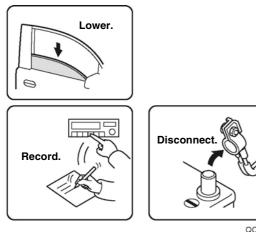
- Perform the works before disconnecting the 1. negative cable from the battery as shown below.
- Make sure if you have the anti-theft code for the 2. audio/navigation system. Record some settings of the vehicle if necessary.
- 3. Turn the power switch to ON.
- 4. Turn the power switch to OFF.

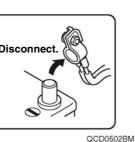
NOTICE

- · Make sure that the indicator of power switch is lighted out.
- Disconnect the negative cable from the battery. 5.

NOTICE

• With the driver's door open, turn the vehicle to the OFF (LOCK) mode, then wait at least 3 minutes before disconnecting the 12 volt negative battery cable.





6. Follow the below guidance.

```
LHD models
```

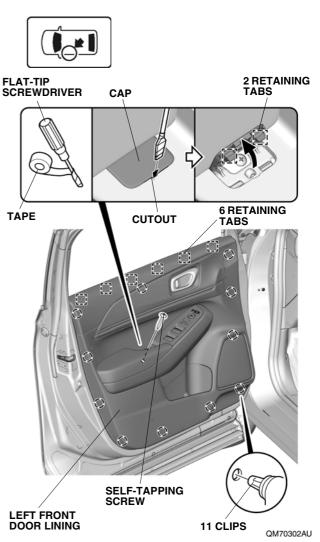
RHD models

To step 7

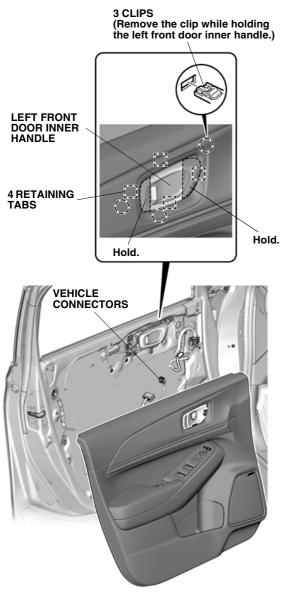
To step 38

Removing the Vehicle Parts (LHD)

7. Release the left front door lining.

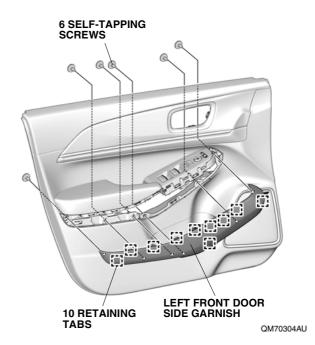


8. Remove the left front door lining.

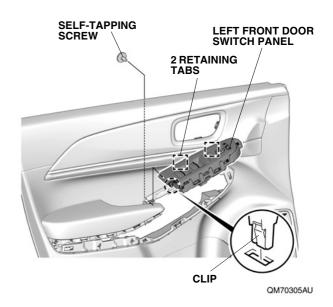


QM70303AU

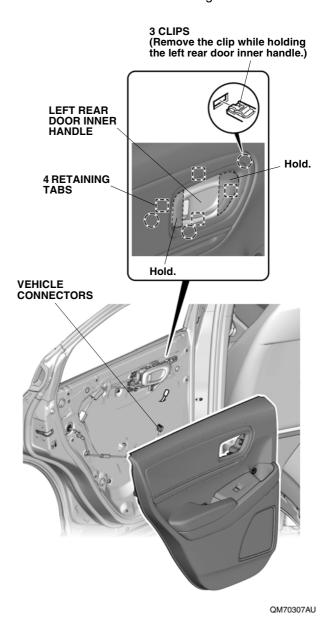
9. Remove the left front door side garnish.



10. Remove the left front door switch panel.

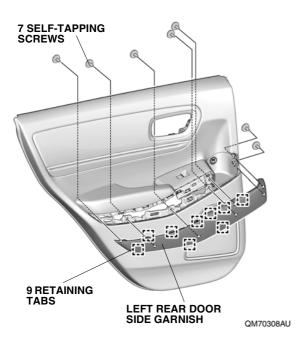


- 11. Release the left rear door lining.
 - FLAT-TIP SCREWDRIVER 2 RETAINING TABS CAP ситоит TAPE 6 RETAINING TABS B LEFT REAR DOOR LINING SELF-TAPPING SCREW 9 CLIPS
- 12. Remove the left rear door lining.

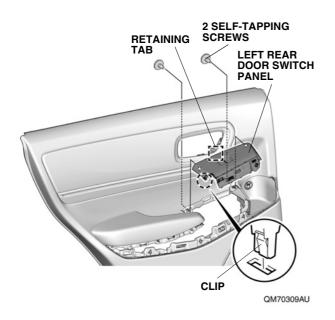


QM70306AU

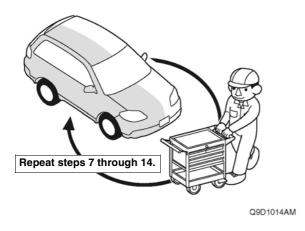
13. Remove the left rear door side garnish.



14. Remove the left rear door switch panel.

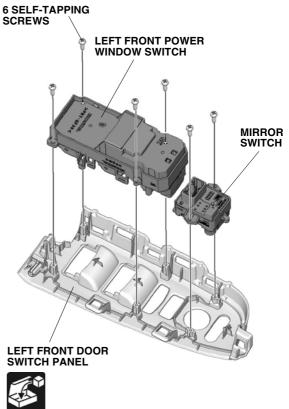


15. Repeat the same procedures on the other side.



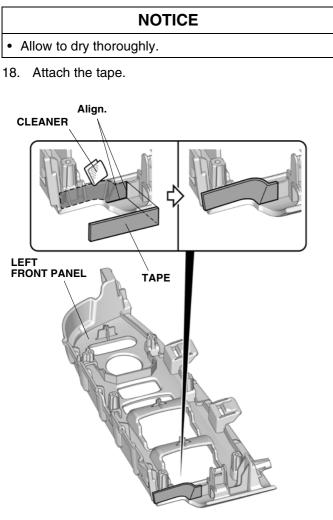
Installing the Panels (LHD)

16. Remove the left front power window switch and mirror switch.



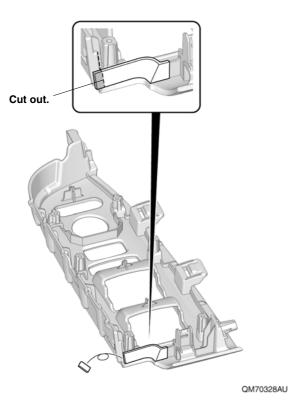
QKD1011AT

17. Clean the attaching area.

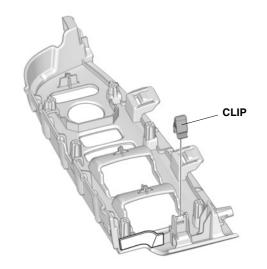


QM70327CU

19. Cut out the tape.

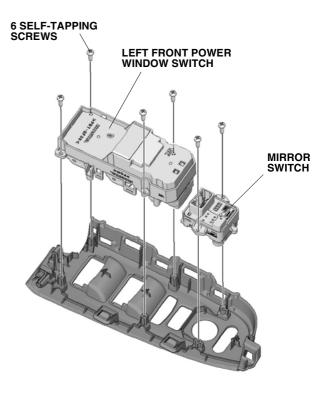


20. Install the clip.



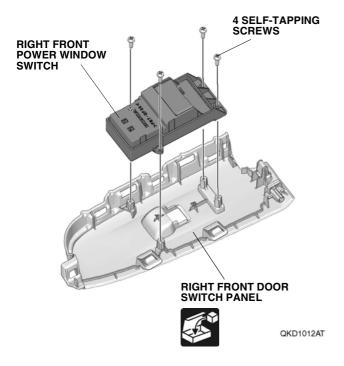
QM70329AU

21. Install the left front panel.



QKD1008AT

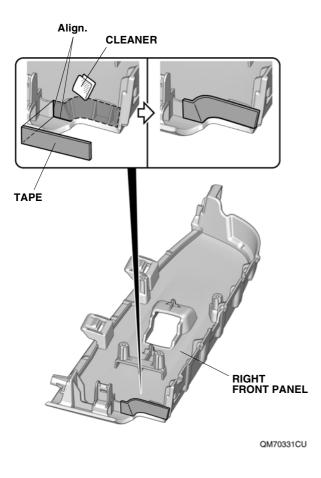
22. Remove the right front power window switch.



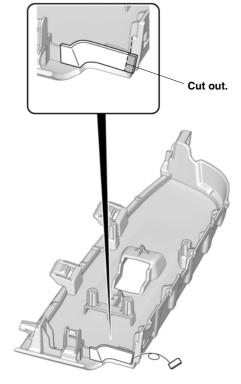
23. Clean the attaching area.

NOTICE

- Allow to dry thoroughly.
- 24. Attach the tape.

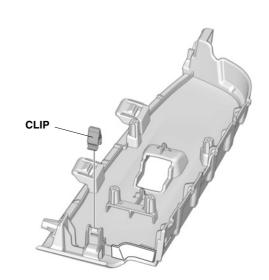


25. Cut out the tape.



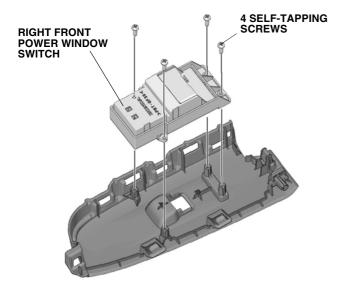
QM70332AU

26. Install the clip.



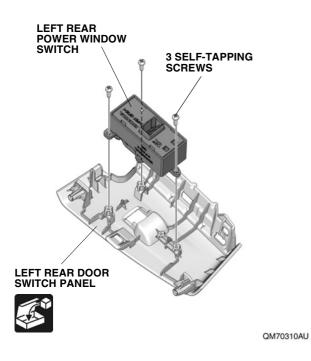
QM70333AU

27. Install the right front panel.



QKD1009AT

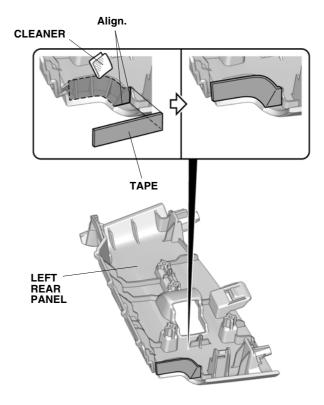
28. Remove the left rear power window switch.



29. Clean the attaching area.

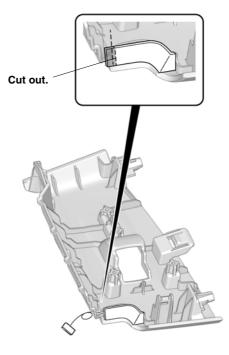
NOTICE

- Allow to dry thoroughly.
- 30. Attach the tape.



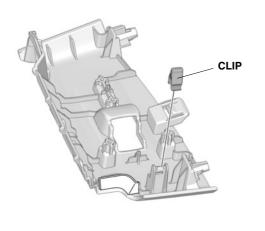
QM70334CU

31. Cut out the tape.



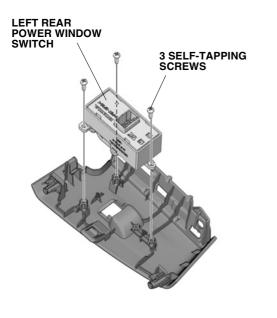
QM70335AU

32. Install the clip.



QM70336AU

33. Install the left rear panel.

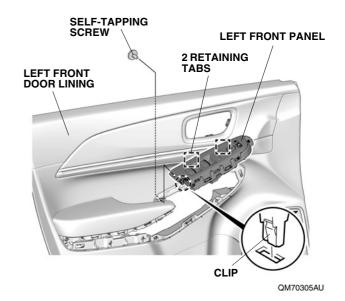


QM70311AU

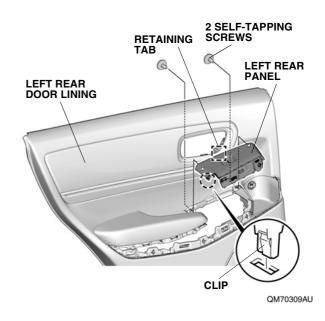
34. Repeat the same procedures on the other side.



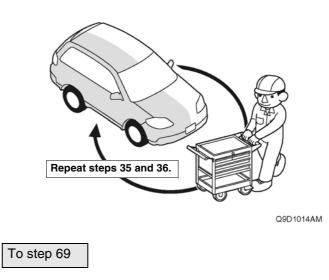
35. Install the left front panel.

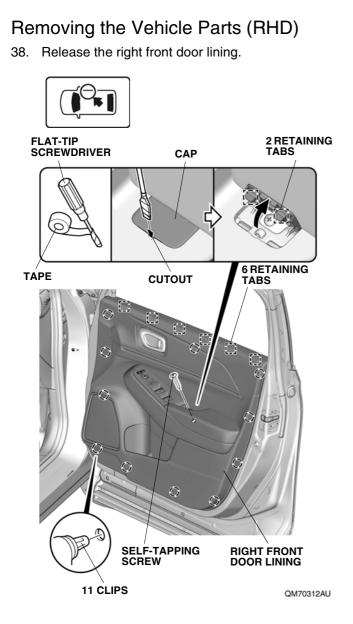


36. Install the left rear panel.

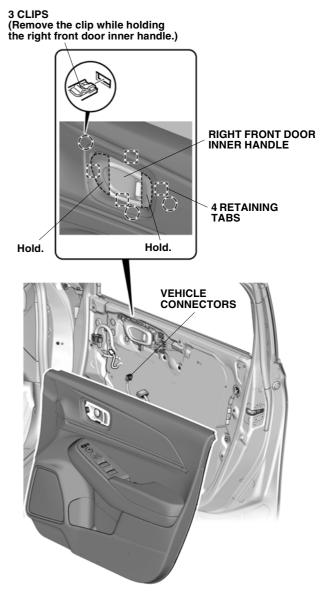


37. Repeat the same procedures on the other side.



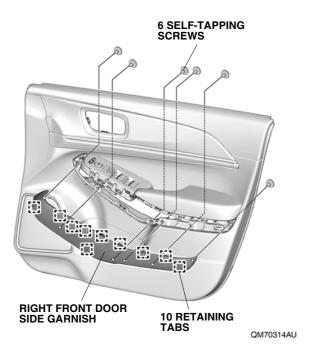


39. Remove the right front door lining.

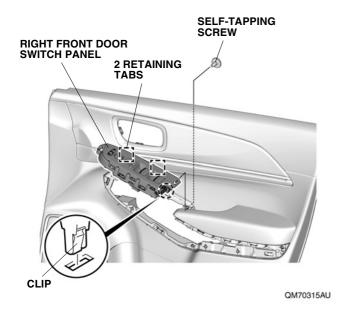


QM70313AU

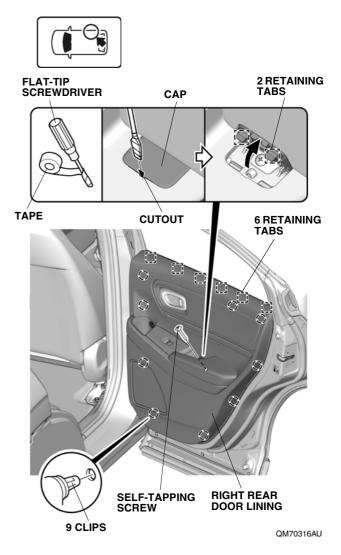
40. Remove the right front door side garnish.

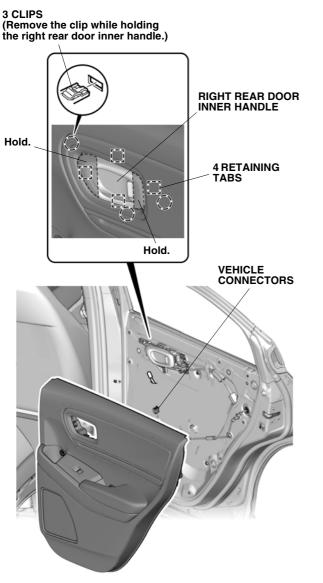


41. Remove the right front door switch panel.



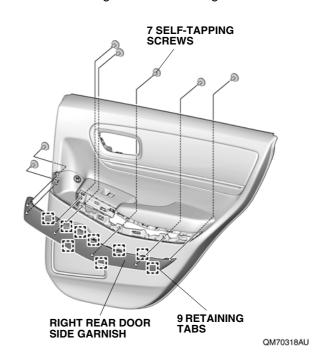
42. Release the right rear door lining.



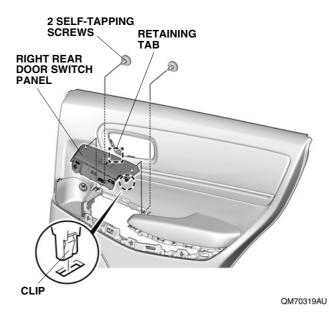


QM70317AU

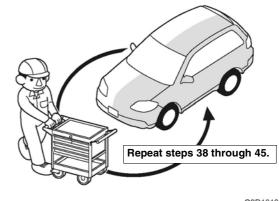
44. Remove the right rear door side garnish.



45. Remove the right rear door switch panel.



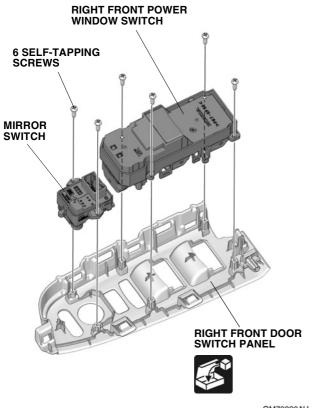
46. Repeat the same procedures on the other side.



Q9D1013AM

Installing the Panels (RHD)

47. Remove the right front power window switch and mirror switch.

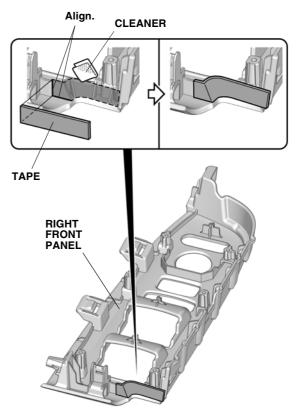


QM70320AU

48. Clean the attaching area.

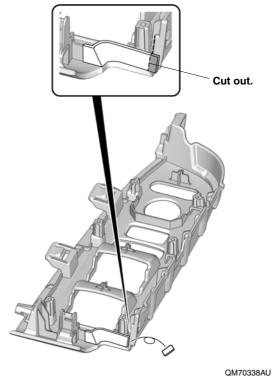
NOTICE

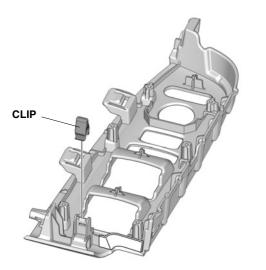
- Allow to dry thoroughly.
- 49. Attach the tape.



QM70337CU

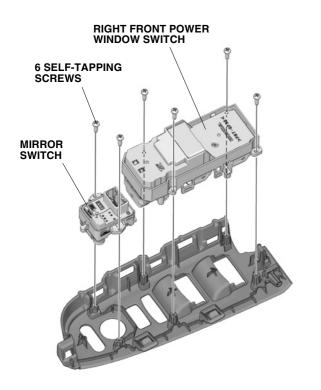
50. Cut out the tape.





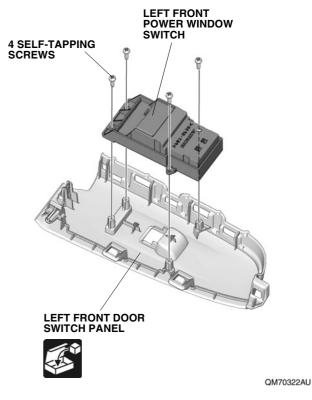
QM70339AU

52. Install the right front panel.



QM70321AU

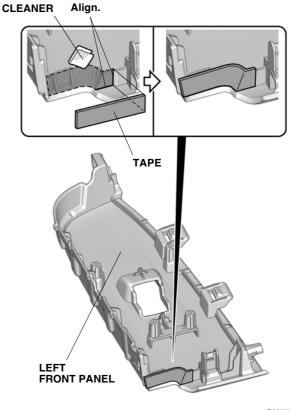
53. Remove the left front power window switch.

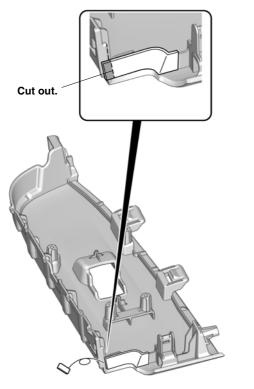


54. Clean the attaching area.

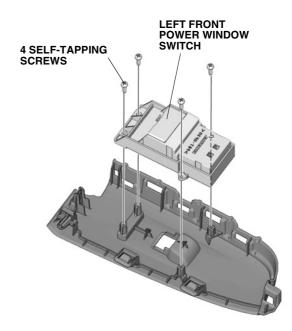
NOTICE

- Allow to dry thoroughly.
- 55. Attach the tape.





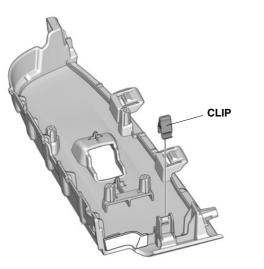
58. Install the left front panel.



QM70323BU

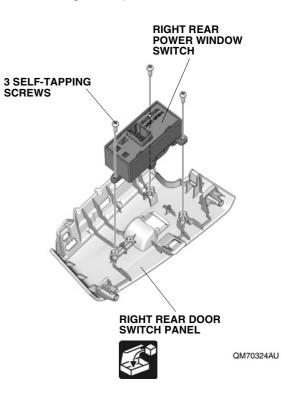
QM70341AU

57. Install the clip.

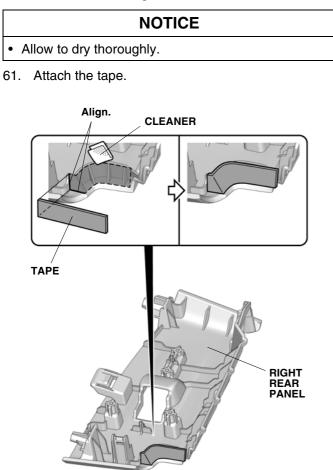


QM70342AU

59. Remove the right rear power window switch.

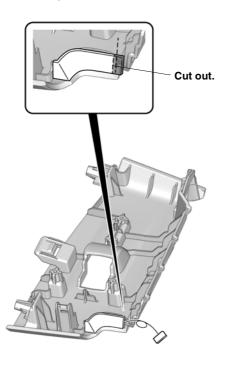


60. Clean the attaching area.



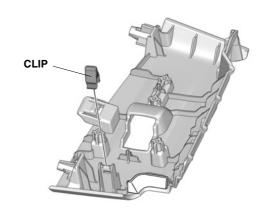
QM70343CU

62. Cut out the tape.



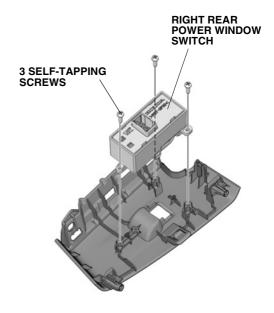
QM70344AU

63. Install the clip.



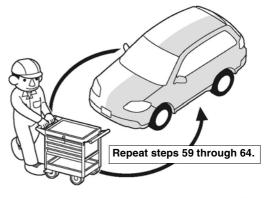
QM70345AU

64. Install the right rear panel.



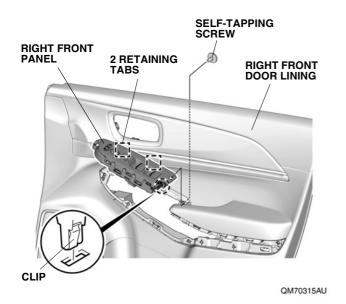
QM70325BU

65. Repeat the same procedures on the other side.

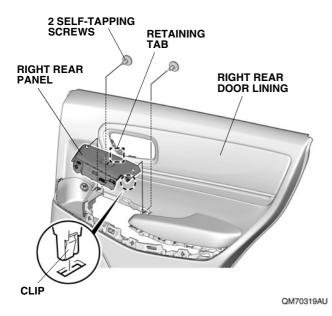


Q9D1013AM

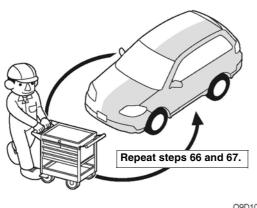
66. Install the right front panel.



67. Install the right rear panel.



68. Repeat the same procedures on the other side.



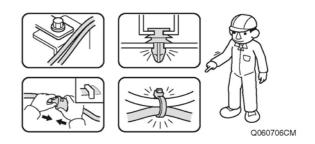
Q9D1013AM

Check After Installation

69. Check that all parts are routed and installed properly.

NOTICE

- Check that the harnesses are not pushed, not pulled and not pinched.
- Check that all clamps and wire ties are installed securely.

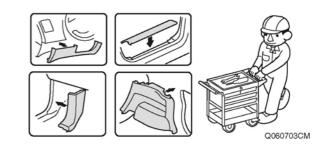


Reinstalling the All Removed Parts

70. Reinstall all removed parts.

NOTICE

- Be extremely careful not to damage the vehicle parts, pinch the harnesses.
- Make sure to secure the retaining tabs and clips properly to avoid separation.



Vehicle Check

- 71. Reconnect the negative cable to the battery.
- 72. Check that the electric accessories and systems operate properly.
- 73. Press and hold the audio power button for two seconds, or enter anti-theft code for the audio/ navigation system.
- 74. Reset the memory of each equipment and restore the positions of those control knobs.

